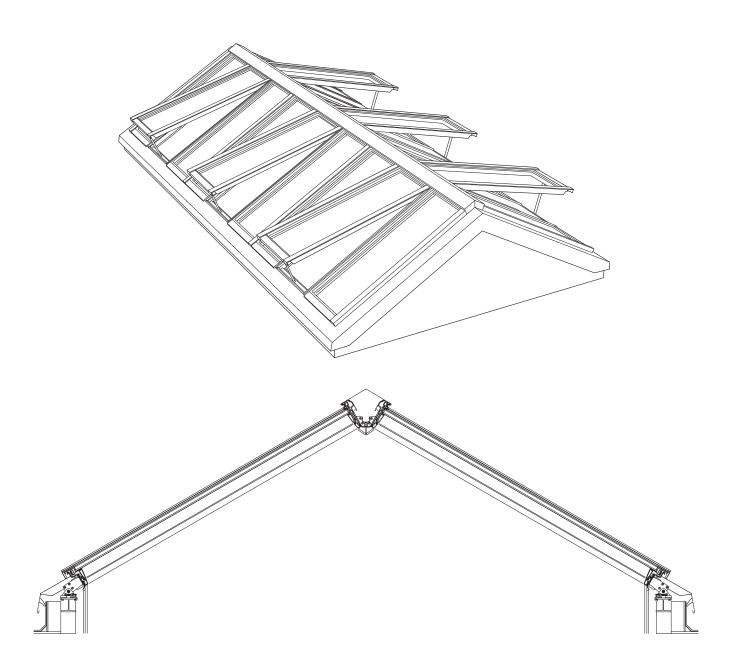
Sub-construction for ridgelight





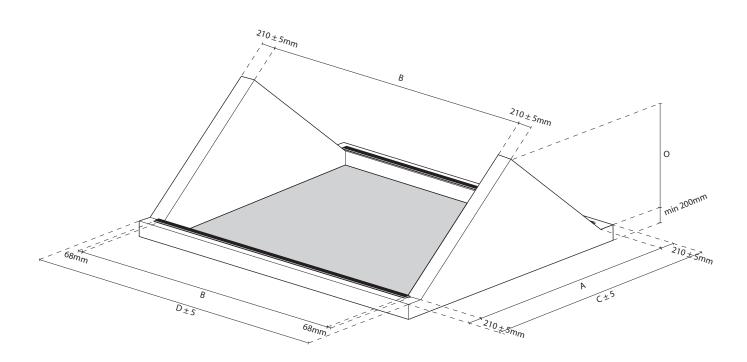
Sub-construction for ridgelight at 25-40° pitch

VELUX modular skylights installed in a ridgelight solution are build on a sub-construction made of steel or concrete. The sub-construction raises the modules above the roof surface, protecting the construction against water and drifting snow, and provides the supporting base for the modular skylights.

The sub-construction is not included in the VELUX delivery. The sub-construction as shown in the drawing only represents general principles and must be designed and dimensioned to fit the specific building project, local architectural style and practice, and the directions of other building suppliers.

- A: Opening widthB: Opening lenghtC: Sub-construction width

- D: Sub-construction lengthO: Gable hight

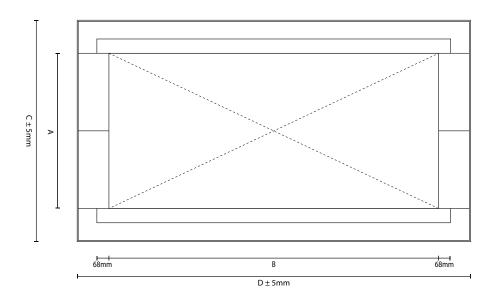


Building site measurements

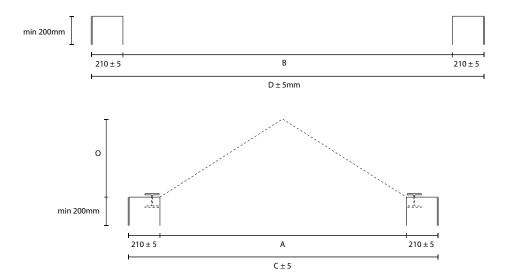
Plan

- A: Opening width
- B: Opening lenght
- C: Sub-construction width
- D: Sub-construction length
- 0: Gable hight

Lenght of steel profiles is B + (2 x 68mm)



Cross section

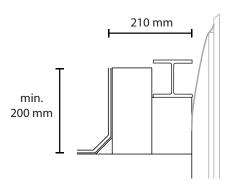


Sub-construction variants



Options of sub-constructions for ridgelight solutions. Please note that the width stated indicates the distance from the exterior of the roofing material to the interior edge of the steel profile.

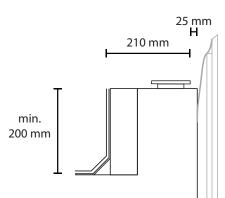
Steel with steel profile



Concrete with steel profile

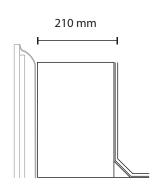
25 mm H 210 mm

Concrete with flat steel





In the gable construction for ridgelight at $25-40^{\circ}$ pitch, the height of the subconstruction must be at least 200 mm at the front of the skylight modules.



Securing modular skylights to the sub-construction

Using steel profile

The sub-construction can be finished at the top with steel profile or steel flat bar, which provides a level and stable surface for the skylight modules and forms a base for fitting installation brackets with clamps.

The number and size of fixings for securing the steel profile to the sub-construction must be dimensioned by others to fit each project.

The following standard steel profiles are suited for installation of VELUX modular skylights in longlight solutions:

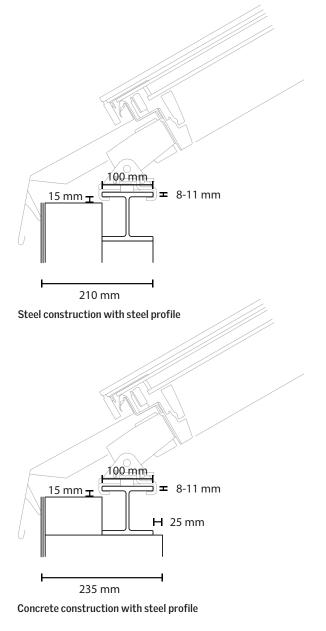
EU steel beams:
INP 220
IPE 200
HE100A
HE100B

British steel beams:
UB 178 x 102 x 19
UB 203 x 102 x 23
UB 254 x 102 x 22
UB 254 x 102 x 25
UB 305 x 102 x 25
UB 305 x 102 x 28
UB 305 x 102 x 33

In case a stronger construction is needed, the steel profile can be replaced with a stronger profile. In this case, a different size installation bolt must be ordered separately from VELUX Company Ltd. The following profiles can be used:

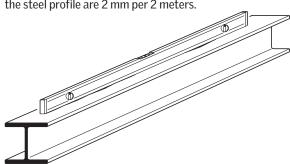
EU steel beams:
INP 240, 260, 280
IPE 220, 240
HE120A
HE120B

UB 305 x 127 x 37
UB 305 x 127 x 42
UB 356 x 127 x 33



Straightness of steel profile

Requirements as to the straightness of the steel profile are 2 mm per 2 meters.

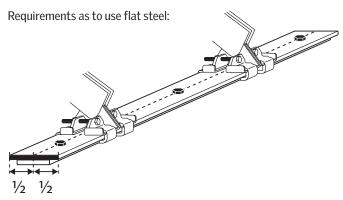


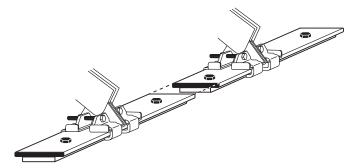


Using flat steel

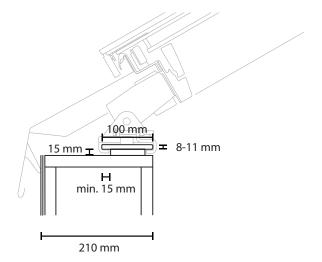
When mounting the modular skylights on flat steel, the steel must be 100 mm in width and 8-11 mm in height. In addition there must be at least 15 mm free space underneath the steel both vertically and horizontally to give room for the clamps.

The number and size of fixings for securing the steel profile to the building must be dimensioned by others to fit each project.

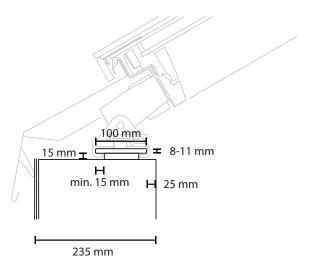




- The blocking-up of the steel must be for the full length of the flat steel profile
- The steel can be secured using screws along the middle of the profile
- · Connection of steel profiles must not collide with clamps

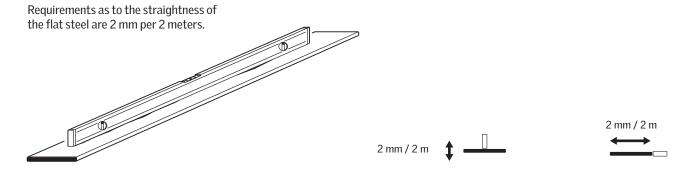


Steel construction with flat steel

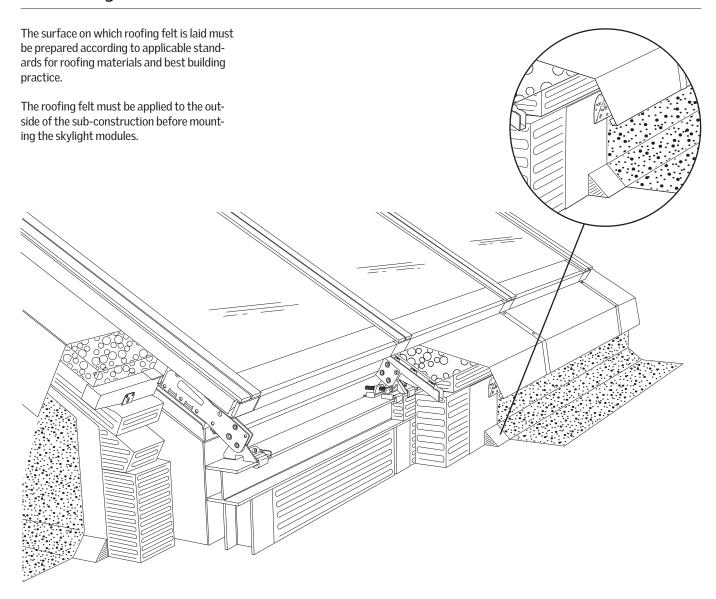


Concrete construction with flat steel

Straightness of flat steel



Connecting to the roof



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Sub-construction dimensioning requirements

The roof construction is exposed to deformations after installation of the skylight modules. These deformations include subsequent roof covering, various building installations and external loads such as snow and wind etc. The sub-construction must be designed to withstand all these loads and the deformations must be limited to $1/400\,\mathrm{x}$ the full length of the sub-construction in downward and outward directions.

After completing the sub-construction, it must be secured against water penetrating the roof construction and insulation.

For load capacities of the skylight modules, please refer to http://modularskylights.velux.co.uk/.

